

# Work Order ID 55531

January 19, 2010 3:46:07 PM



Page 1

Item ID: D3299-5

Accept

Revision ID:

Item Name: Fitting

Start Date: 1/19/10

Start Qty: 6.00

Required Date: 1/25/10

Req'd Qty: 6.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 10-1-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3299

Rev C

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

0.00

Memo

0.00

Cut blank: 2.950" long

Turn as per Folio FA465 and Dwg D3299

SL 10/01/25

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

SL 10/01/25  
10.2.8

6

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

SL 10.03.11

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 55531**

January 19, 2010 3:46:07 PM



Page 2

Item ID: D3299-5

Accept



Setup Start



Revision ID:

Item Name: Fitting

Stop



Start Date: 1/19/10

Start Qty: 6.00



Cust Item ID:

Required Date: 1/25/10

Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Outsource4

Outsource process-Anodize per QSI017 4.1.10.1

0.00

Memo

0.00

Outsource process - Anodize

Issue P/O: 11492 ☐ Anodize as per Dwg D3299 ☐ Possible  
Supplier: TNM Paint ☐ Material release note is required

CZ 10/3/11 6

140



Packaging

Packaging

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

Memo

0.00

Ensure Material Release Note is attached

Rud/3/14 6

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Sokolshg

6



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 55531**

January 19, 2010 3:46:07 PM



Page 3

Item ID: D3299-5

Accept

Revision ID:

Item Name: Fitting

Start Date: 1/19/10

Start Qty: 6.00

Required Date: 1/25/10

Req'd Qty: 6.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

Identify as per dwg & Stock Location: 650

0.00



Packaging

Memo

0.00

Packaging

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*P 1/13/22* (6)

*10/03/24* *df*

*74 10-3-22*  
(4)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

January 19, 2010 3:46:11 PM

Page 1

Work Order ID: 55531

Parent Item: D3299-5

Parent Item Name: Fitting


Comments: IPP: A ☐ 04.10.04 ☐ New issue ☐ KJ/JLM ☐

Start Date: 1/19/10

Required Date: 1/25/10

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6H1.625		Purchased	No			100	f	19.2700	1.2107			
												
6061T6 hex bar 1.625												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	19.27	
110908	19	
17625	0.27	

1.22 SL 10/01/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DART AEROSPACE LTD		Work Order:	55531
Description: Fitting		Part Number:	D3299-5
Inspection Dwg: D3299	Rev: B	Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.625	+/-0.010	1.624	✓			
1.250	+/-0.010	1.251	✓			
Ø1.00	+/-0.030	.997	✓			
Ø0.560	+0.005/-0.000	.561				
Ø0.302	+0.005/-0.000	.303	✓			
0.083	+0.015/-0.000					
30°	+/-0.5°	30°				
53°	+/-0.5°	53°	✓			
1.00	+/-0.030	.997	✓			
1.700	+/-0.010	1.700	✓			
R0.06	+/-0.030	.060	✓			
Ø0.476	+0.000/-0.005	.473	✓			
MOW for 9/16"-18	Min = 0.5742 Max = 0.5708	.572	✓			
0.20	+/-0.030	.195	✓			
0.93	+/-0.030	.930	✓			
0.150	+/-0.010	.151	✓			
Ø0.688	+/-0.010					
Ø0.580	+0.005/-0.000					
0.50	+/-0.030					
2.85	+/-0.030	2.850	✓			

Measured by: <i>S.L. / m</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: <i>10/01/25</i>	Date: <i>10-03-11</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.11.12	New Issue	KJ/JLM	
B	05.05.25	Ø0.302 was Ø0.313	KJ/JLM	
C	08.07.23	Dwg Rev updated	KJ/DD	
D	08.09.04	Dimension revised	KJ/DD <i>[Signature]</i>	<i>[Signature]</i>

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

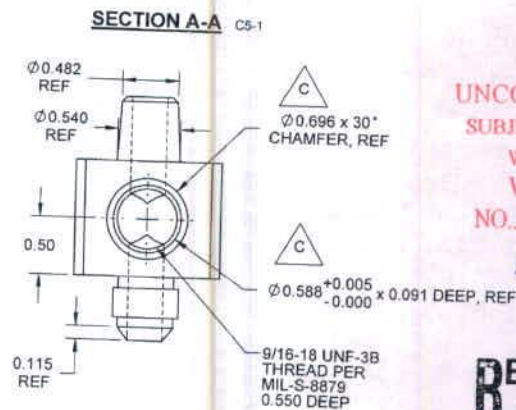
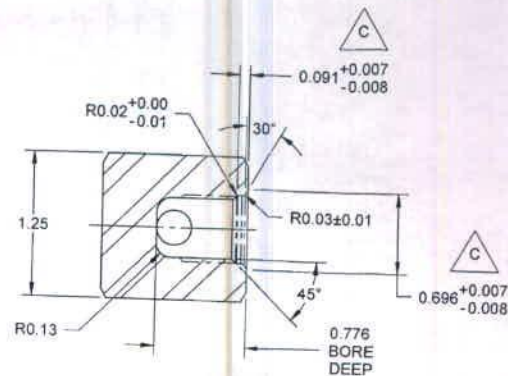
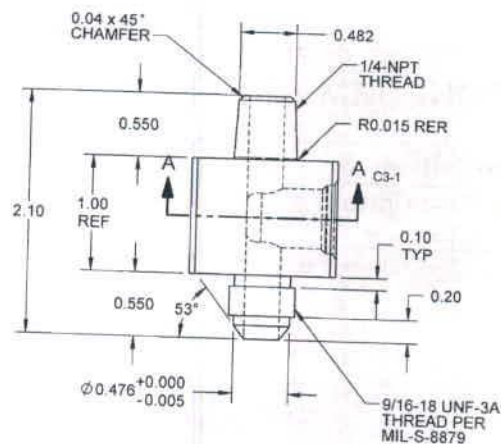
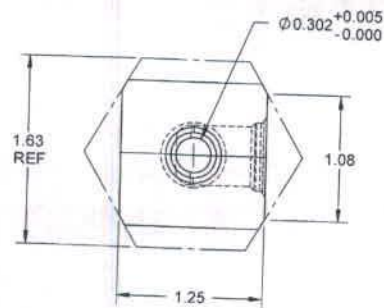
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





SHOP  
RETURN  
ENGINEERING  
UNCONTROLLED  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 55331  
BS10-1-19

RELEASED  
2010-01-14  
*MD*

- NOTES:  
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.63" HEX BAR  
PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1.625  
2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2  
POSSIBLE SUPPLIER: ANODIZING TNN PAINT  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-1" & B/N USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: 0.43 lbs

# D3299-1 FITTING

C	DRAWING UPDATED TO CURRENT STANDARDS. ADD .7 (ZIN A4-4). REVISE DIMENSIONS TO EQUAL TOOL DIMENSIONS (ZIN D2-1, C2-1, S2-1, D5-4, C4-4, B4-4, C1-4) PER CAR 09-004	RF	09.12.30
B	1.09 WAS 0.837; 0.302 WAS 0.297	RF	05.04.28
A	NEW ISSUE	RF	04.07.05
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3299</b> TITLE <b>FITTING</b> REV. C SHEET 1 OF 4 SCALE NTS	
DRAWN	RF		
CHECKED	<i>AB</i>		
MFG. APPR.	<i>21</i>		
APPROVED	<i>42</i>		
DE APPR.	<i>42</i>		
DATE	09.12.30	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR COMMUNICATED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



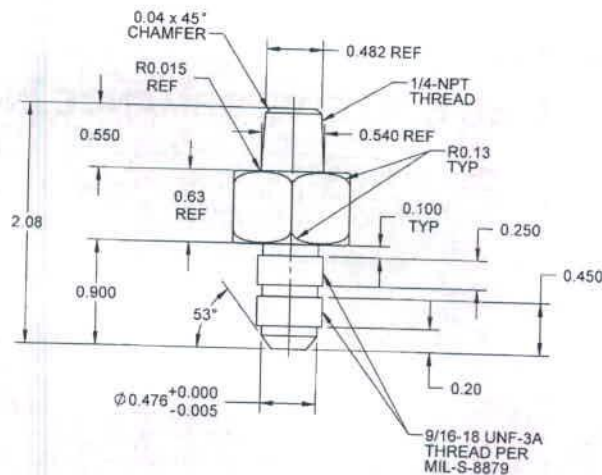
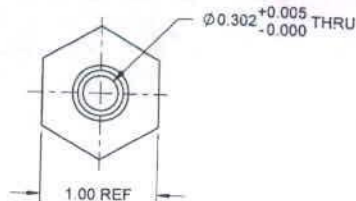
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# **D3299-3 FITTING**

## **NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.00" HEX BAR  
PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1.000
- 2) FINISH: BLUE ANODIZE PER MIL-A-8825F TYPE I OR IC OR II OR IIB CLASS 2  
POSSIBLE SUPPLIER: ANODIZING TMM PAINT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-3" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.20 lbs

**RELEASED**  
2010-01-16

*W/0 55531*

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3299	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FITTING	NTS
DATE	09.12.30	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN AUTHORIZATION OF DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

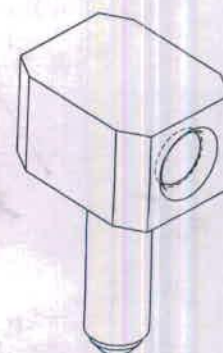
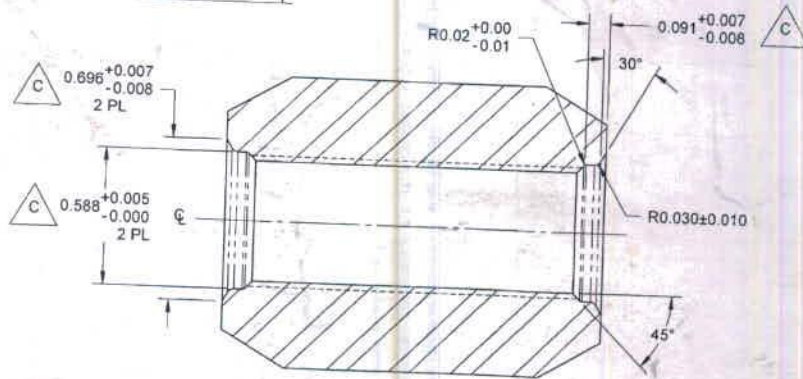
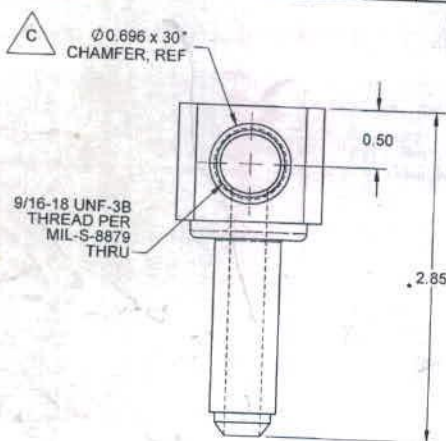
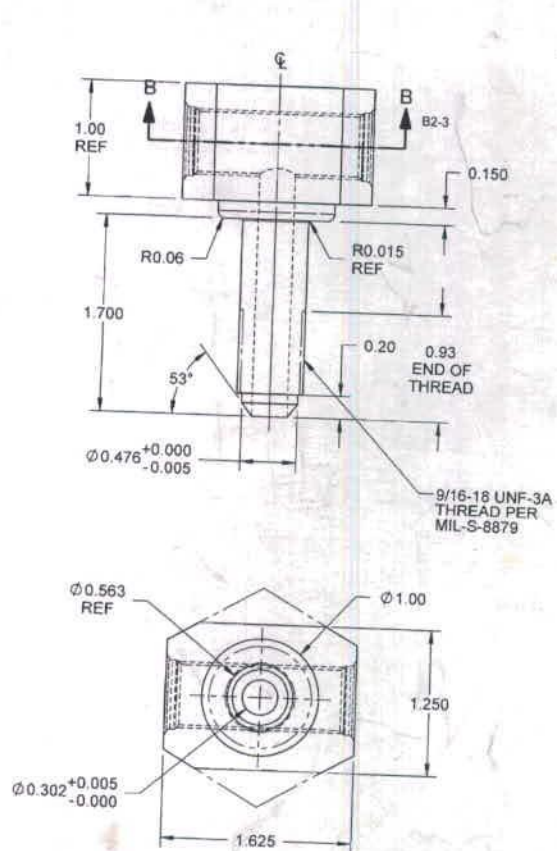
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





# NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.63" HEX BAR  
PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1.625  
POSSIBLE SUPPLIER: ANODIZING TMM PAINT
- 2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-5" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.57 lbs

## D3299-5 FITTING

SECTION B-B  
SCALE 2X

RELEASED  
2010-01-24

DESIGN	RF	DART AEROSPACE LTD	REV. C
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	SHEET 3 OF 4
CHECKED	RF	DRAWING NO. D3299	TITLE
MFG. APPR.	RF	FITTING	SCALE
APPROVED	RF		NTS
DE APPR.	RF		
DATE	09.12.30		

COPYRIGHT © 2004 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

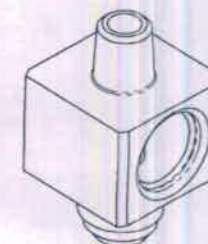
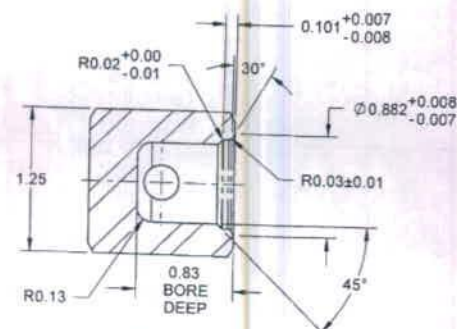
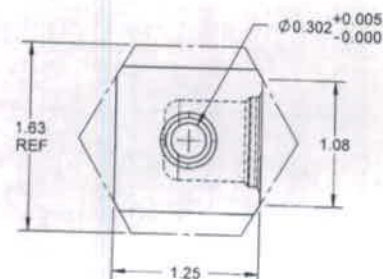
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

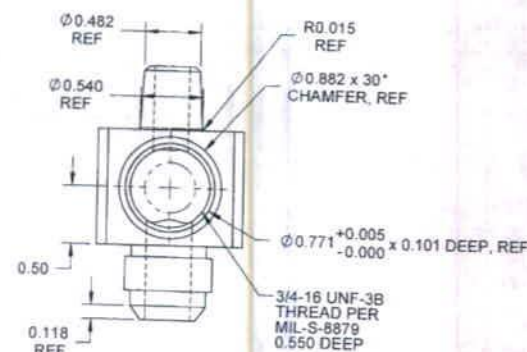
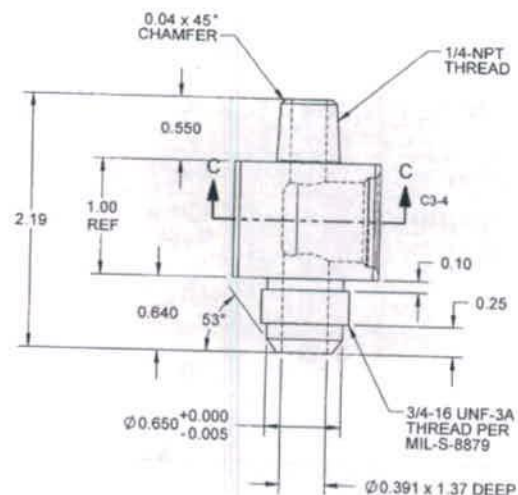
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





SECTION C-C C5-4



C  
D3299-7 FITTING

RELEASED  
2010-01-13

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM 1.63" HEX BAR  
PER QQ-A-200/8 OR QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6H1 625
- 2) FINISH: BLUE ANODIZE PER MIL-A-8625F TYPE I OR IC OR II OR IIB CLASS 2  
POSSIBLE SUPPLIER: ANODIZING TMM PAINT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3299-7" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.41 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	RF	D3299	SHEET 4 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	FITTING	NTS
DATE	09.12.30	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED UNDER THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11492

Purchase Order Date 3/11/10

PO Print Date 3/11/10

Page Number 1 of 2

Order From :

VC-AND002

ANODIZING & PAINT T.N.M. INC.  
21 AVIATION ROAD  
POINTE CLAIRE, QC H9R 4Z2  
CA

**FAXED**  
6/10/30

Contact Name

Vendor Phone

514 429 7777

Vendor Fax

514 429 5108

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

*Please*

*\* Rush need you the \$  
10 of march*

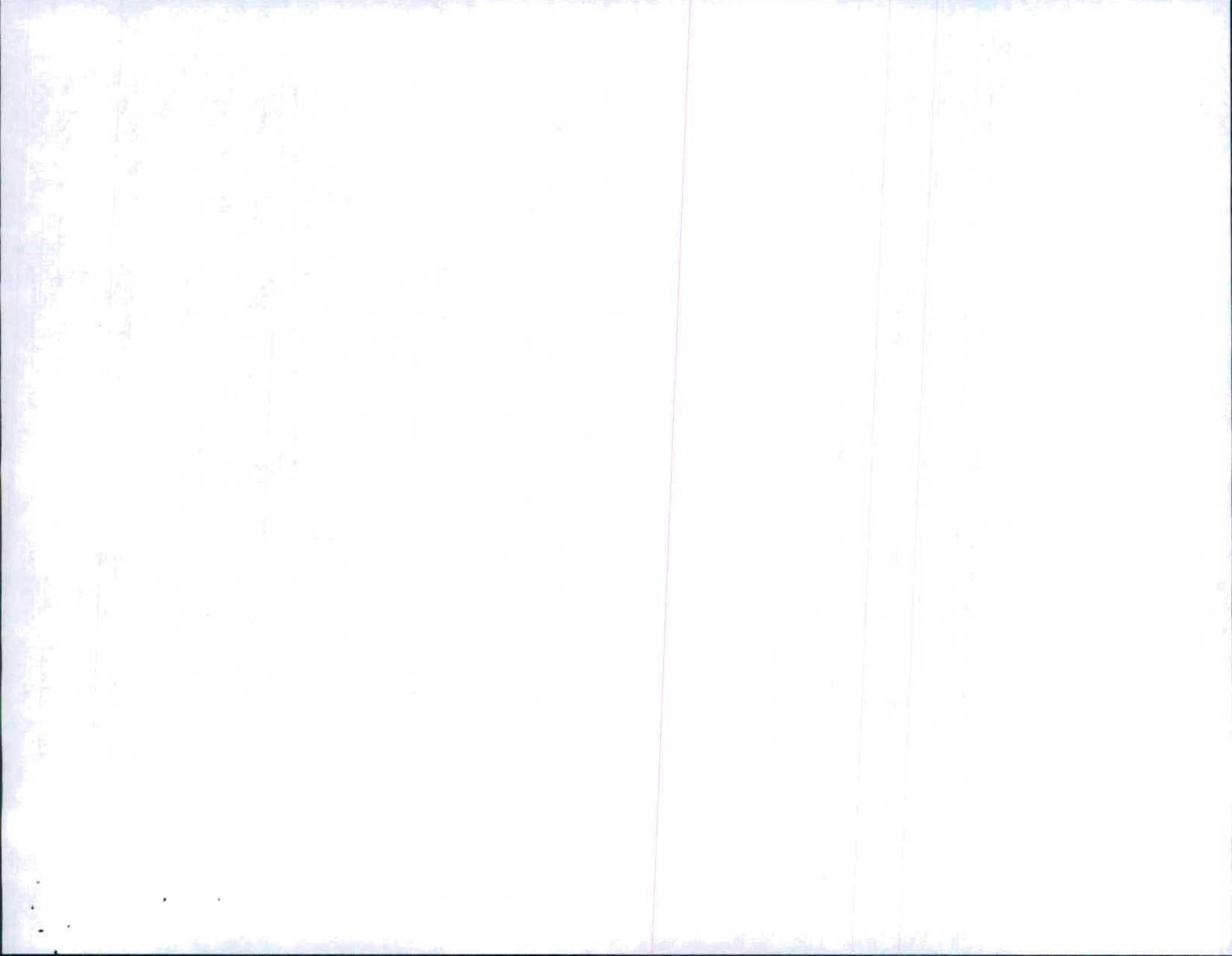
Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	55540	D3299-1 FITTING	3/18/10 Yes	2.00	Purolator ground	\$7.5000	\$15.00
Special Inst: BLUE ANODIZE AS PER: MIL-A-8625F TYPE I / IB / IC / II / 11B							
2	55530	D3299-3 FITTING	3/18/10 Yes	6.00	Purolator ground	\$7.5000	\$45.00
Special Inst: SAME AS ABOVE							
3	55531	D3299-5 FITTING	3/18/10 Yes	6.00	Purolator ground	\$7.5000	\$45.00
Special Inst: SAME AS ABOVE							
4	55539	D3299-7	3/18/10 Yes	6.00	Purolator ground	\$7.5000	\$45.00
Special Inst: SAME AS ABOVE							

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 3/11/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable







21 chemin de l'Aviation, Pointe-Claire  
QC H9R 4Z2

Canada

Phone: 514-429-7777 Fax: 514-429-5108

Email: info@tnminc.ca

# Packing Slip

DATE

PACKING SLIP #

3/16/2010

- 84045



BILL TO:

SHIP TO:

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7

No. De Commande/PO#	CUST	TERMS	REP	SHIP	VIA	F.O.B	JOB NUMBER
11492	0094	NET 30		3/16/2010	Purolator		123504-001

PO Line#: 01

QTY DUE	QTY SHIPPED	QTY B/O	DESCRIPTION
20	20	0	P/N: VARIOUS TNM-REV: P1
2	2		P/N: D3299-1 FITTING
6	6		P/N: D3299-3 FITTING
6	6		P/N: D3299-5 FITTING
6	6		P/N: D3299-7 FITTING

Sign Here: \_\_\_\_\_

En cas de perte ou de dommages dû à la valeur intrinsèque de certaines pièces, la responsabilité se limitera à deux fois la valeur du traitement des pièces perdues ou endommagées.

Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.

Packing Slip PACK01 REV: PACK01





**Anodisation & Peinture TNM Inc**  
**Anodizing & Paint TNM Inc**

21 chemin de l'Aviation, Pointe-Claire QC H9R 4Z2  
Telephone 514-429-7777 Fax 514-429-5108  
AS9100 Rev B Certified QMS, Nadcap, Chemical & NDT

3/16/2010  
FACTURE 84045  
INVOICE  
Rev.



**CLIENT / CUSTOMER:**

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7

**PURCHASE ORDER/**  
**NO. DE COMMANDE:** 11492

**CONDITIONS/TERMS:**  
**NET 30 JOURS/NET 30 DAYS**

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	PRIX UNITAIRE UNIT PRICE	EXTENSION
53361824	20	20	P/N:VARIOUS REV:P1 FITTING	\$7.50	\$150.00
53361825		1	Shipping Charges	\$0.00	\$0.00

SUB TOTAL: \$150.00  
TPS/GST(5.00%): \$7.50  
SUBTOTAL: \$157.50  
**TOTAL AMOUNT DUE: \$157.50**

No de TPS / GST # : 891559734 RT CERTIFICAT DE CONFIRMITE EMIS POUR CHAQUE PROCEDURE  
No de TVQ / QST # : 1019307154 TQ000 CERTIFICATE OF COMPLIANCE ISSUED FOR EACH PROCESS

En cas de perte ou de dommages dû à la valeur intrinsèque de certaines pièces, la responsabilité se limitera à deux fois la valeur du traitement des pièces perdues ou endommagées.  
Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.







# Anodisation & Peinture TNM Inc

21 chemin de l'Aviation, Pointe-Claire QC H9R 4Z2  
 Telephone 514-429-7777 Fax 514-429-5108  
 AS9100 Rev B Certified QMS, Nadcap, Chemical & NDT

;5144295108

# 1/ 1

C of C: 84045



3/16/2010

CLIENT / CUSTOMER:

DART AEROSPACE LTD.  
 1270 ABERDEEN STREET  
 HAWKESBURY ON K6A 1K7

CERTIFICATE OF COMPLIANCE  
 CERTIFICAT DE CONFORMITE

PURCHASE ORDER /  
 NO. DE COMMANDE:

11492

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION PROTECTIVE FINISH CODES	PART PROCESS & TREATMENT
1	20	20	P/N:VARIOUS TNM-REV:P1 FITTING 55540 D3299-1 QTY 2 55530 D3299-3 QTY 6 55531 D3299-5 QTY 6 55539 D3299-7 QTY 6	BLUE ANODIZE PER MIL-A-8625F1 TYPE II CLASS 2 ALL OVER

8/10/03/19

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications mentionnées.  
 Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.  
 All parts are processed, tested, and inspected to the requirements of above specifications.  
 Travel cards have been filled and are available for viewing upon request.  
 NOTE: Les pièces peintes seront complètement résistantes au solvant après 7 (sept) jours complets de séchage à l'air  
 ambiant.  
 NOTE: Painted Parts will be Fully Solvent Resistant after 7 (seven) Full Days of Air Curing at Ambient Temperatures"

Signature/Signed:

Directeur de la Qualité / Q.A. Manager



